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FIG. 1

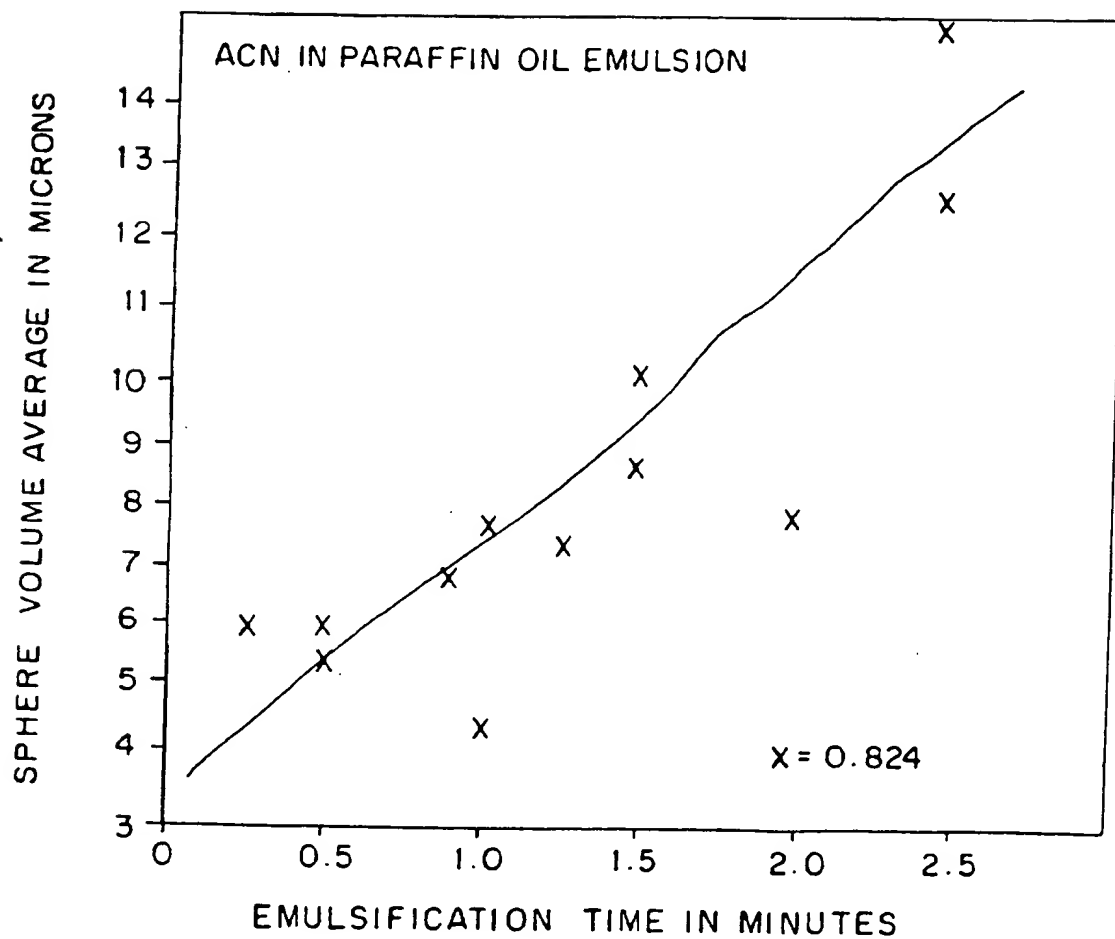
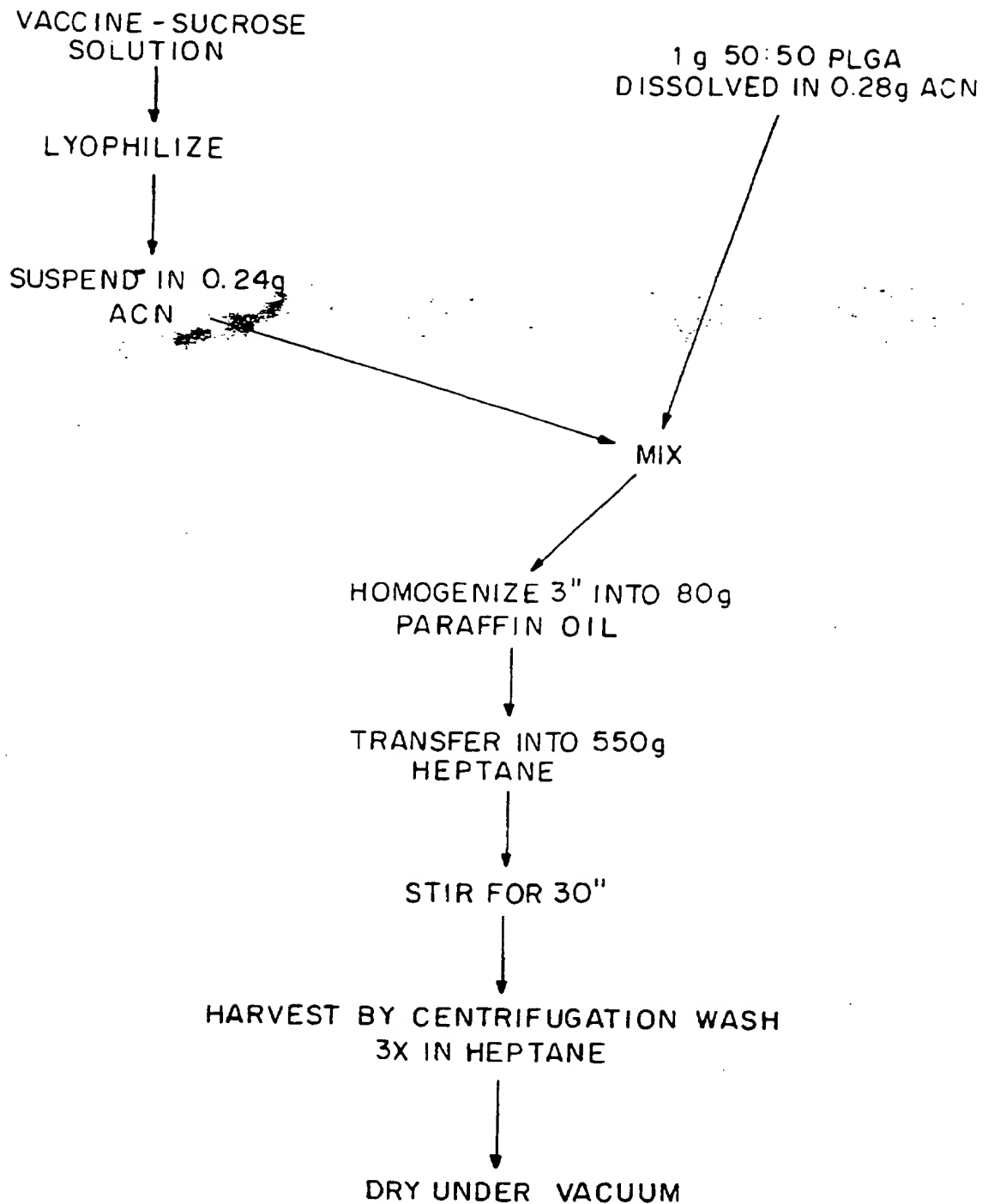
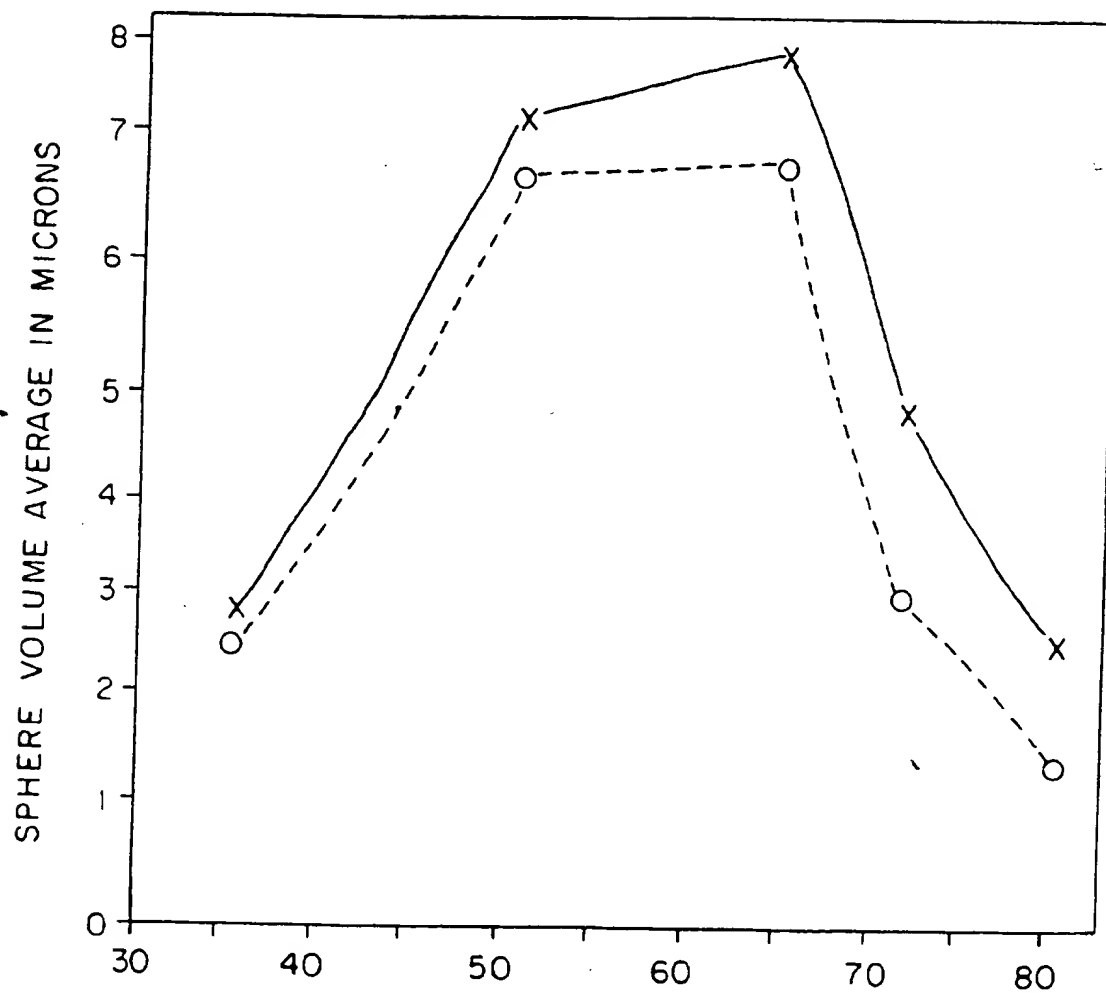


FIG. 2



66067-125460

FIG. 3

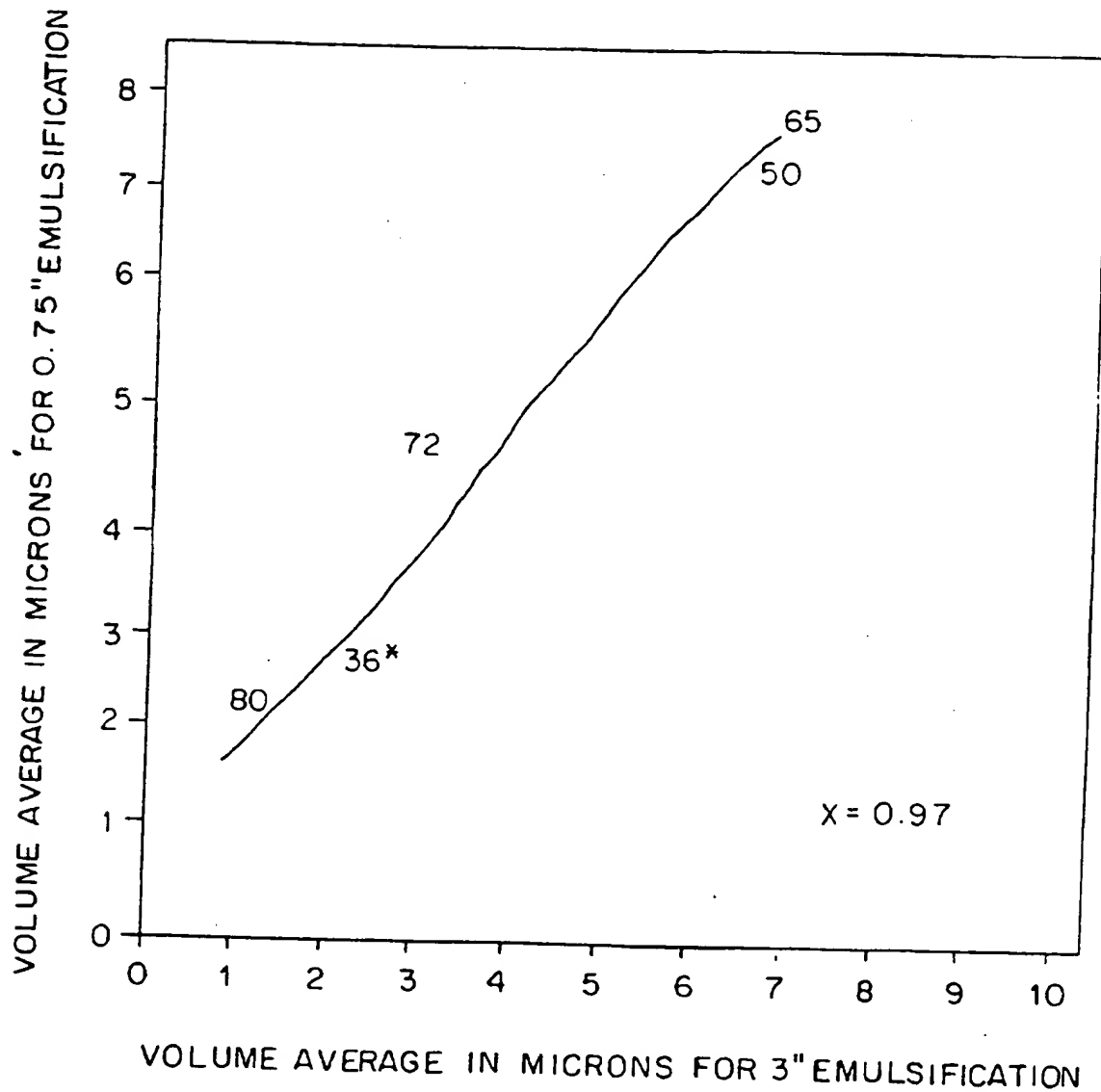


EMULSION OIL VISCOSITY IN CENTISTOKES @ 40°C

X—X - 0.75" EMULSIFICATION TIME

O---O - 3.0" EMULSIFICATION TIME

FIG. 4



\* - VISCOSITY ON OIL IN CENTISTOKES @ 40°C

FIG. 5

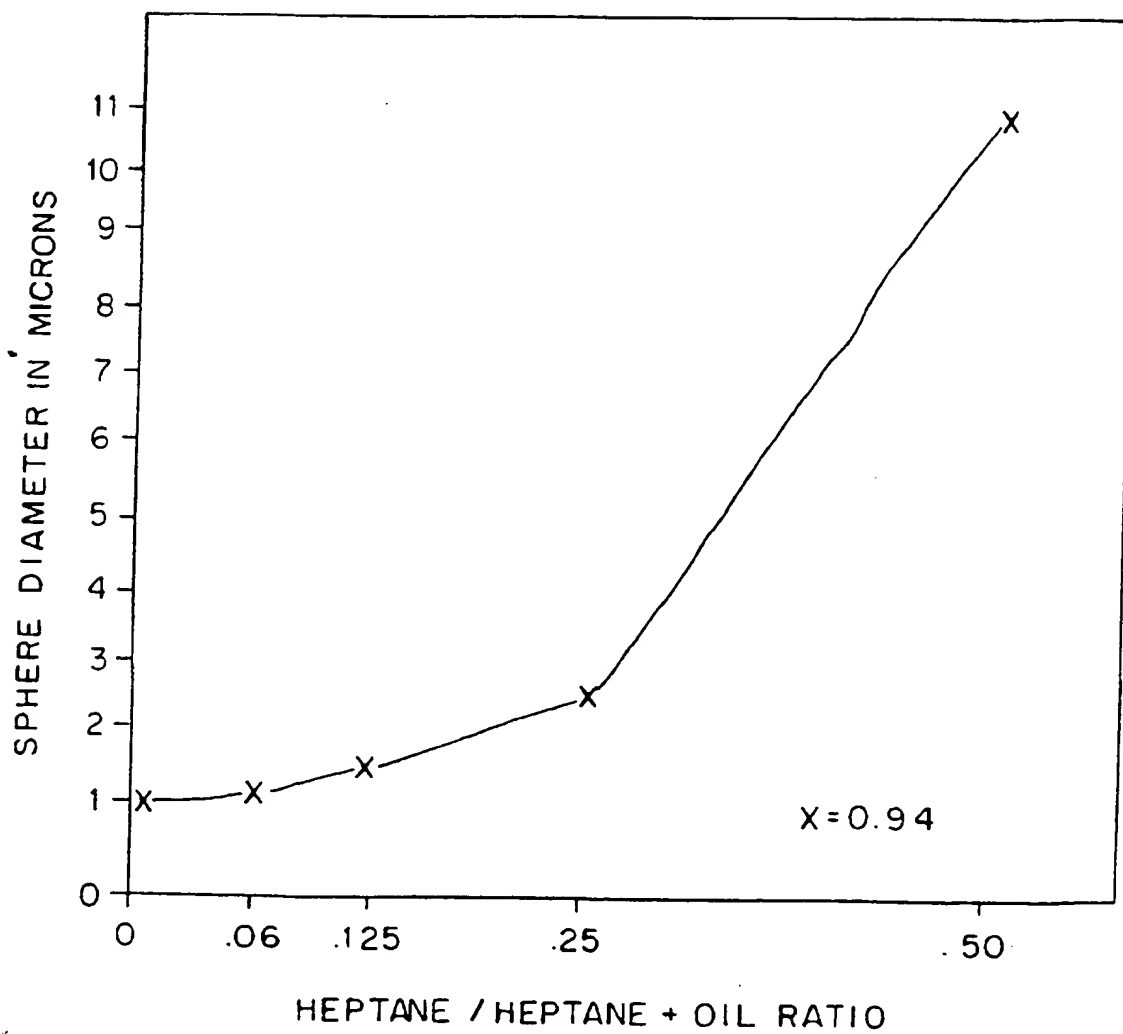


FIG. 6

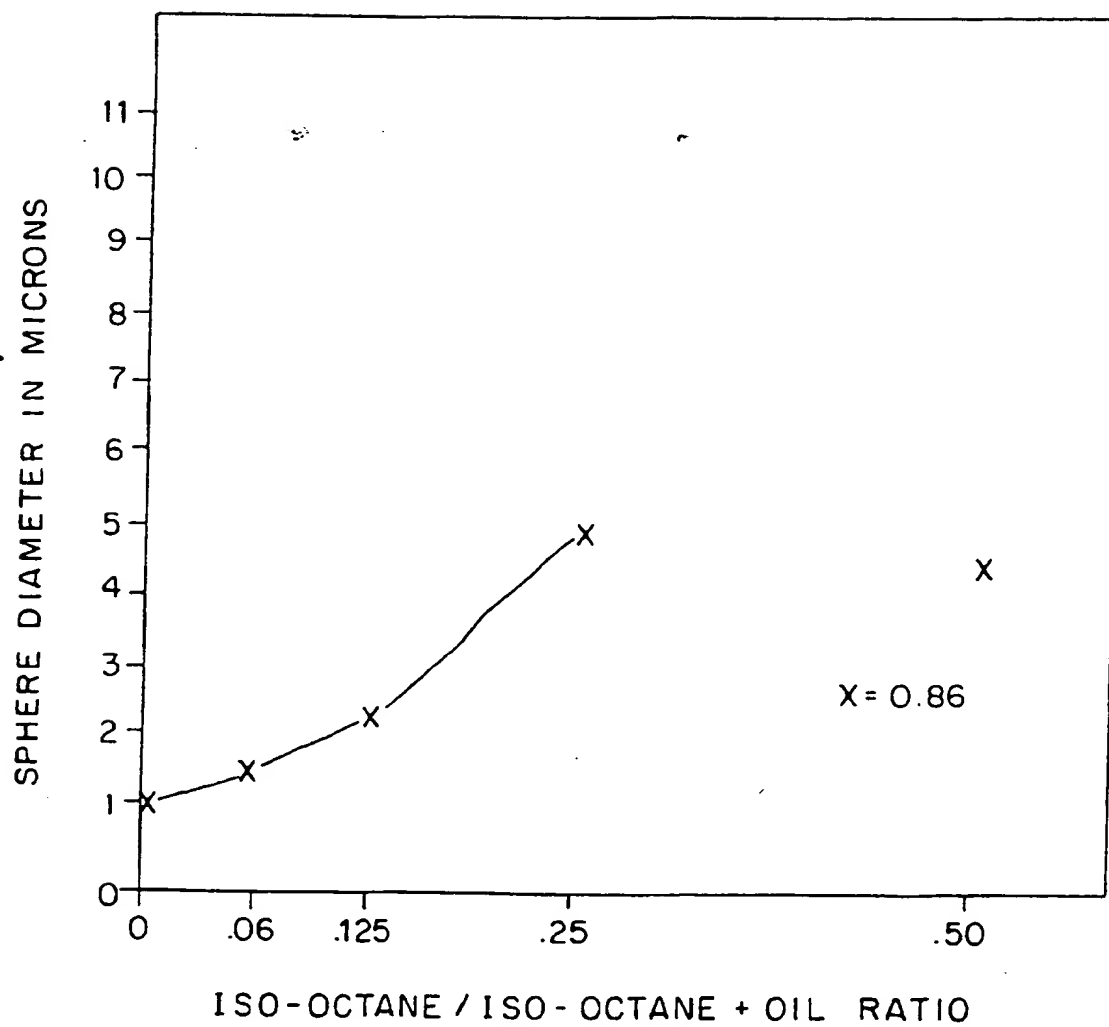
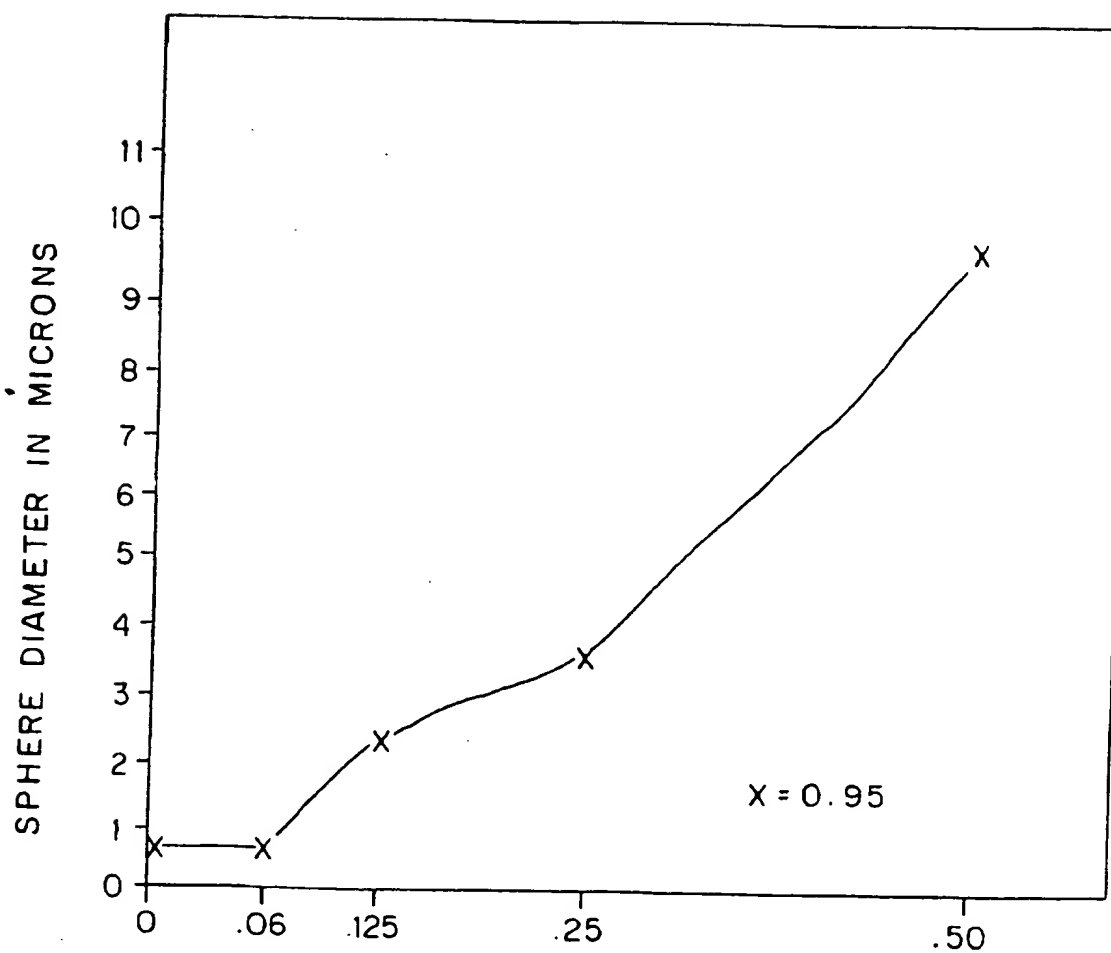


FIG. 7

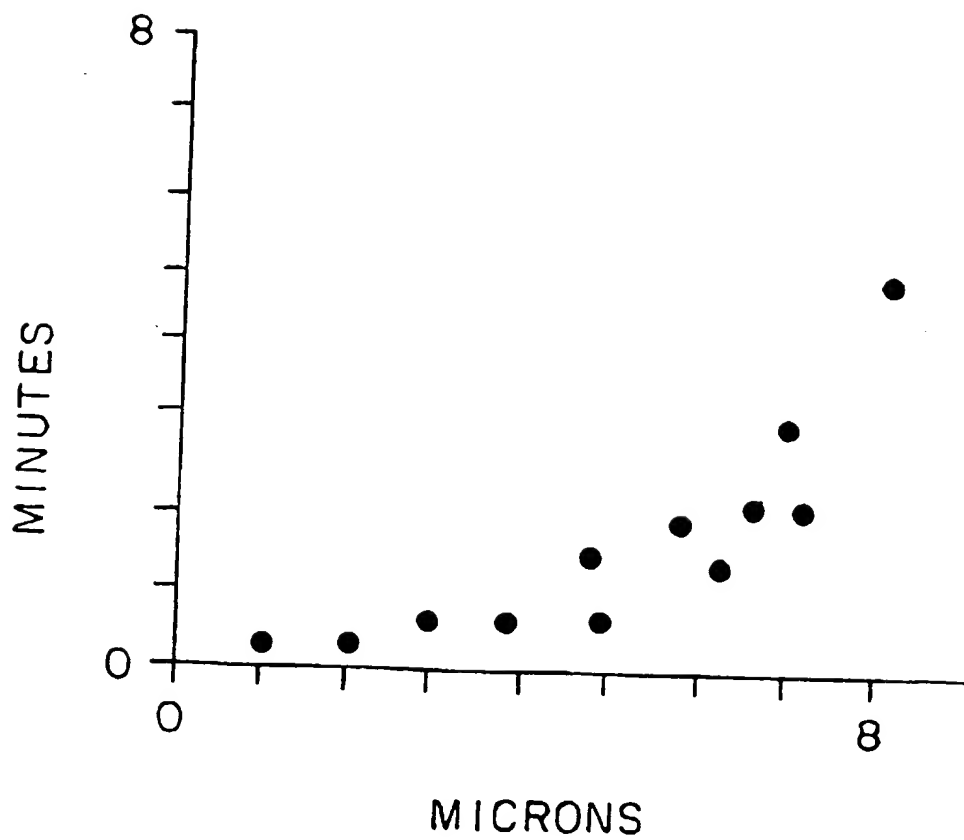


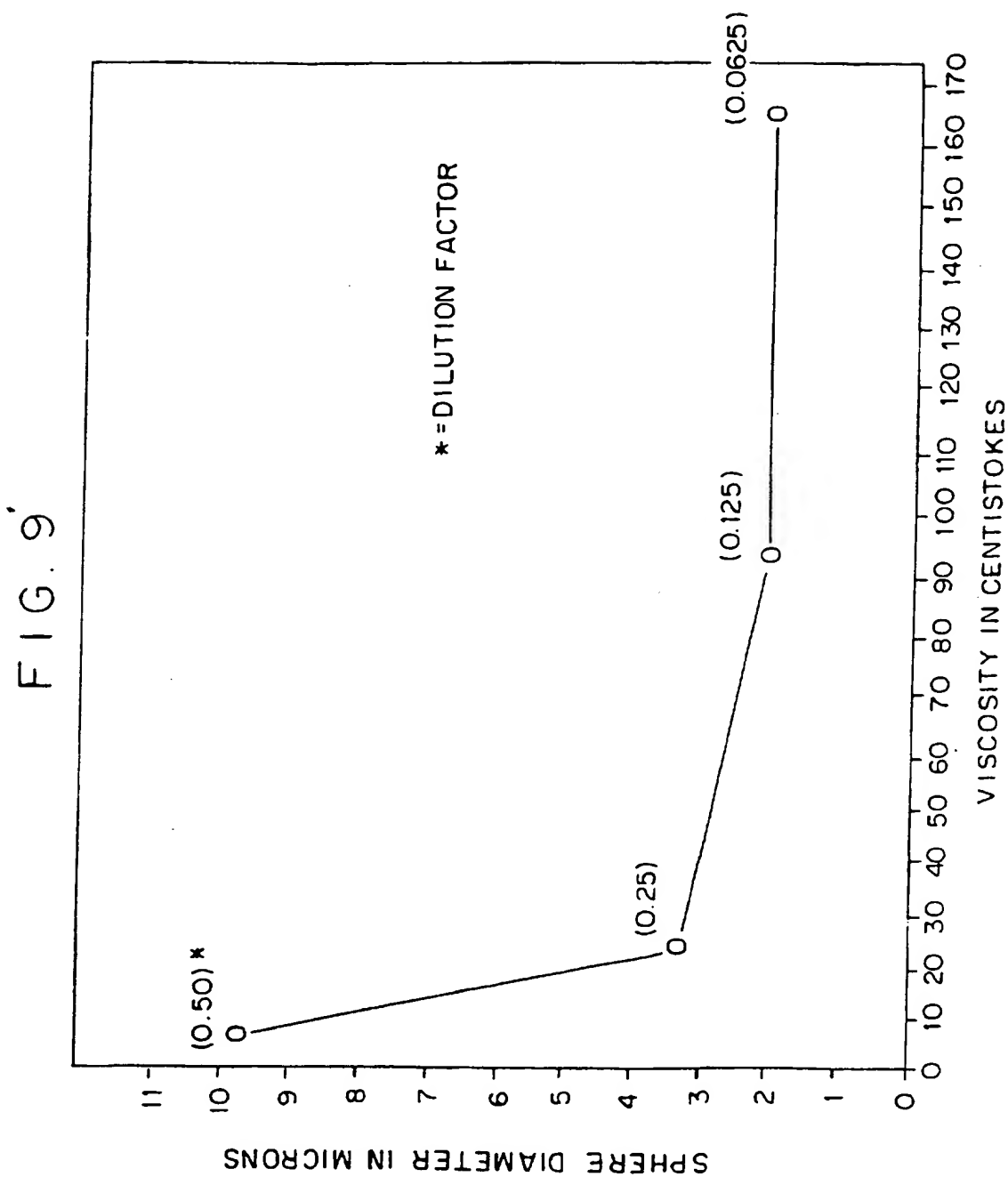
ISO-OCTANE / ISO-OCTANE + OIL RATIO \*

\*ONE SECOND EMULSIFICATION WITHOUT AN EMULSION SCREEN



FIG. 8





660677-1-25460

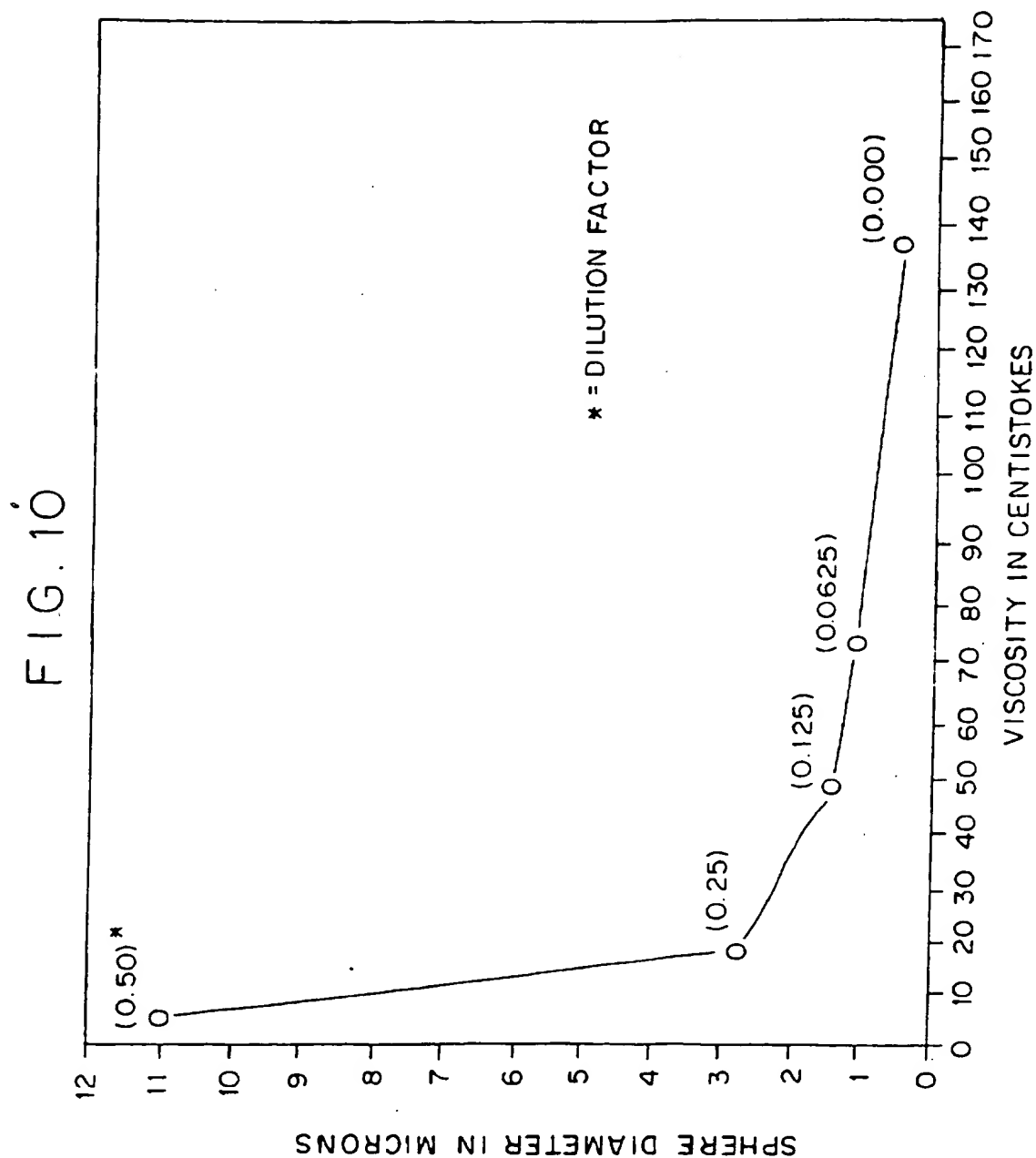


FIG. 11

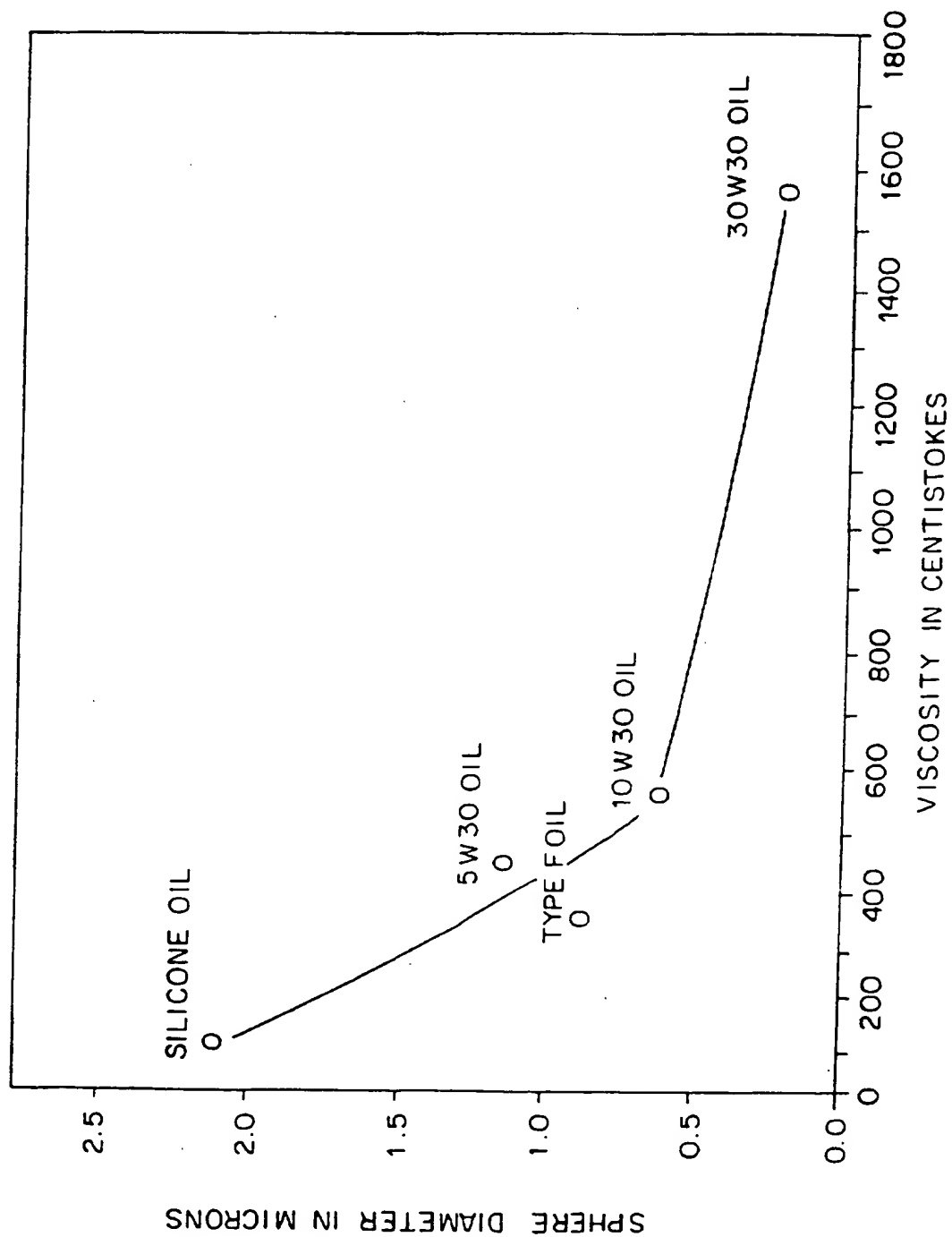
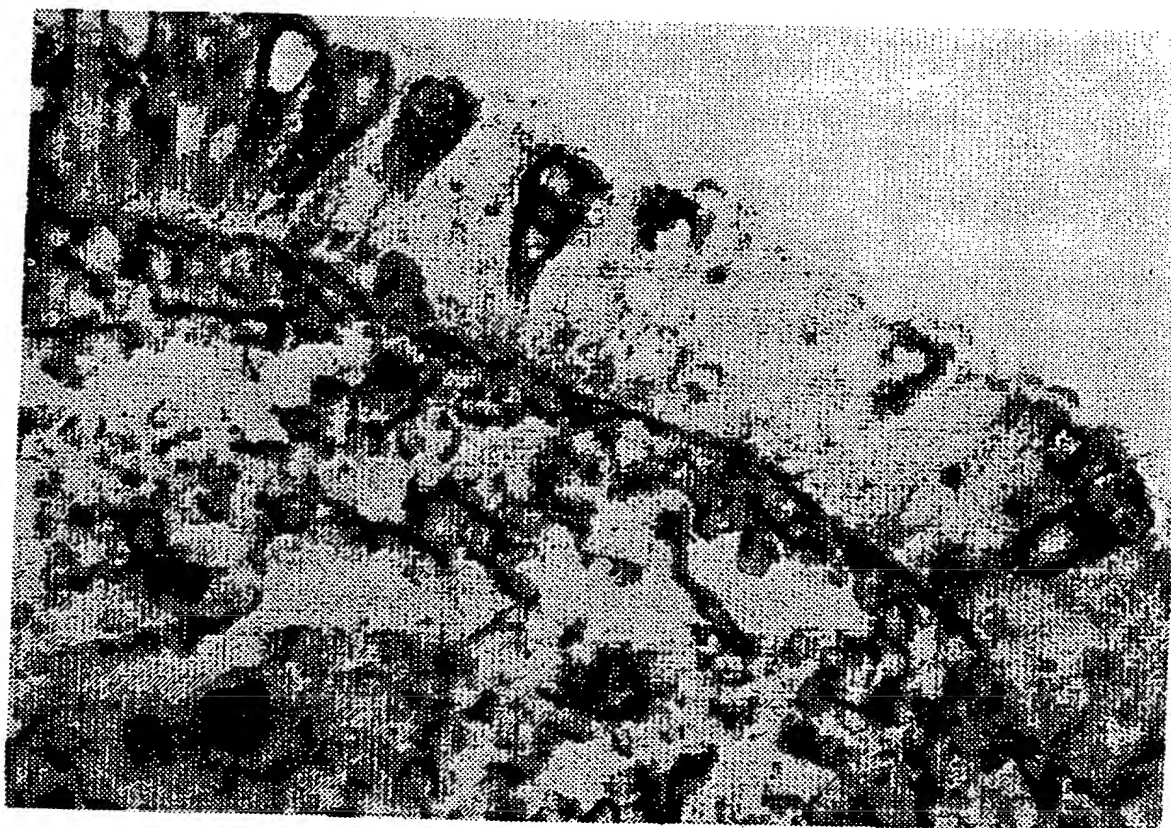


FIG. 12



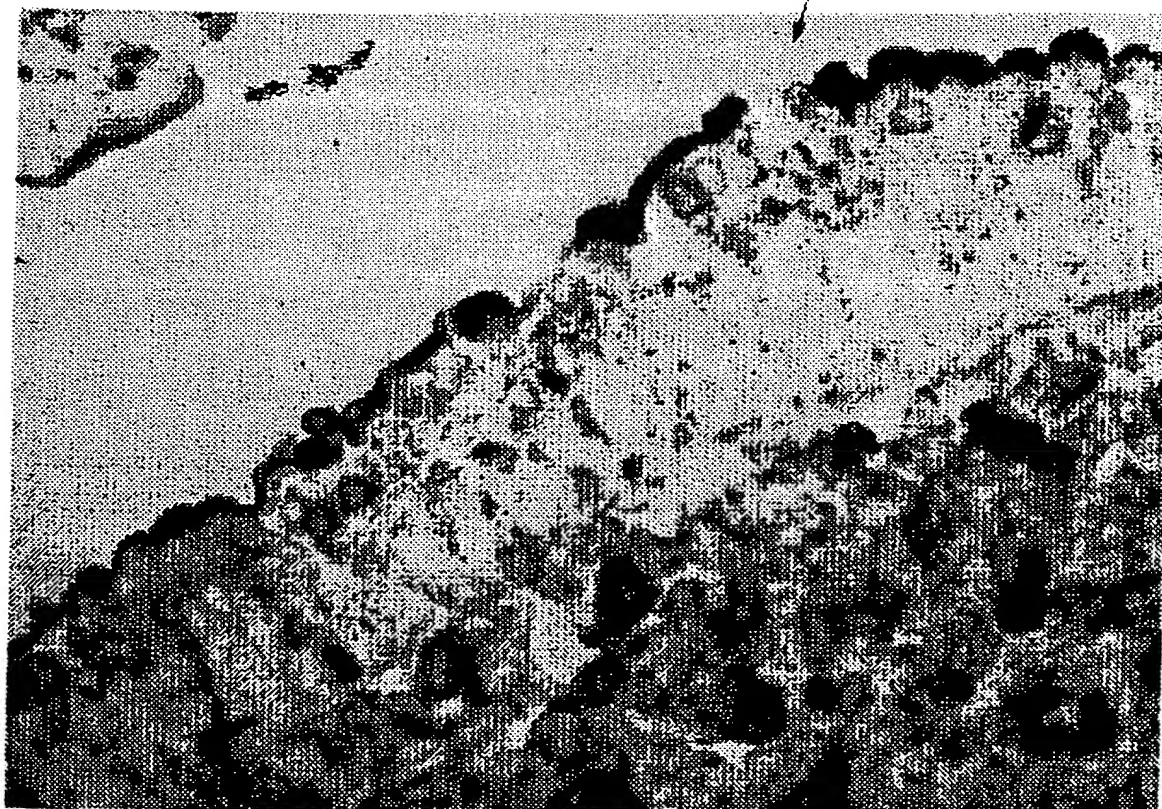
660677 "T2ET5460

FIG 13



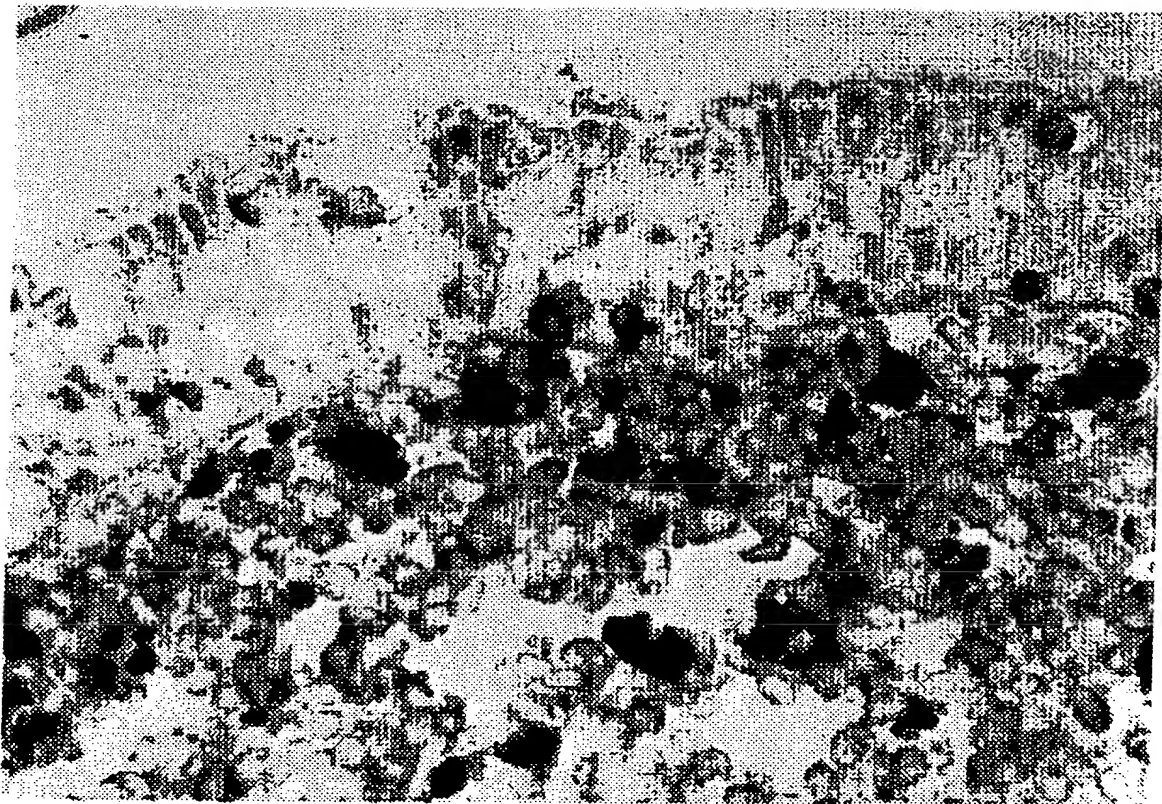
004513E1.13099

FIG 14



660EET T2EFS460

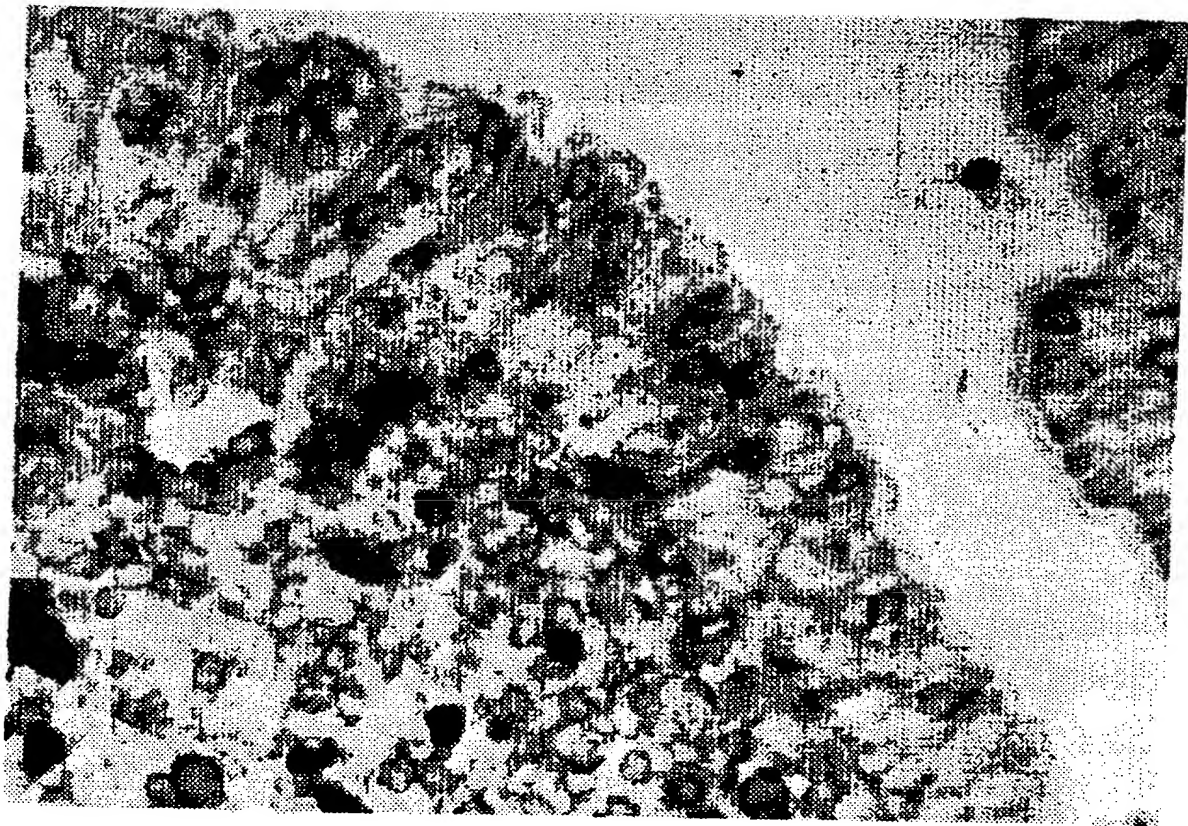
FIG. 15



0945121-13099



FIG. 16



F G 17

09451321-13099  
660EFT-12ET5460

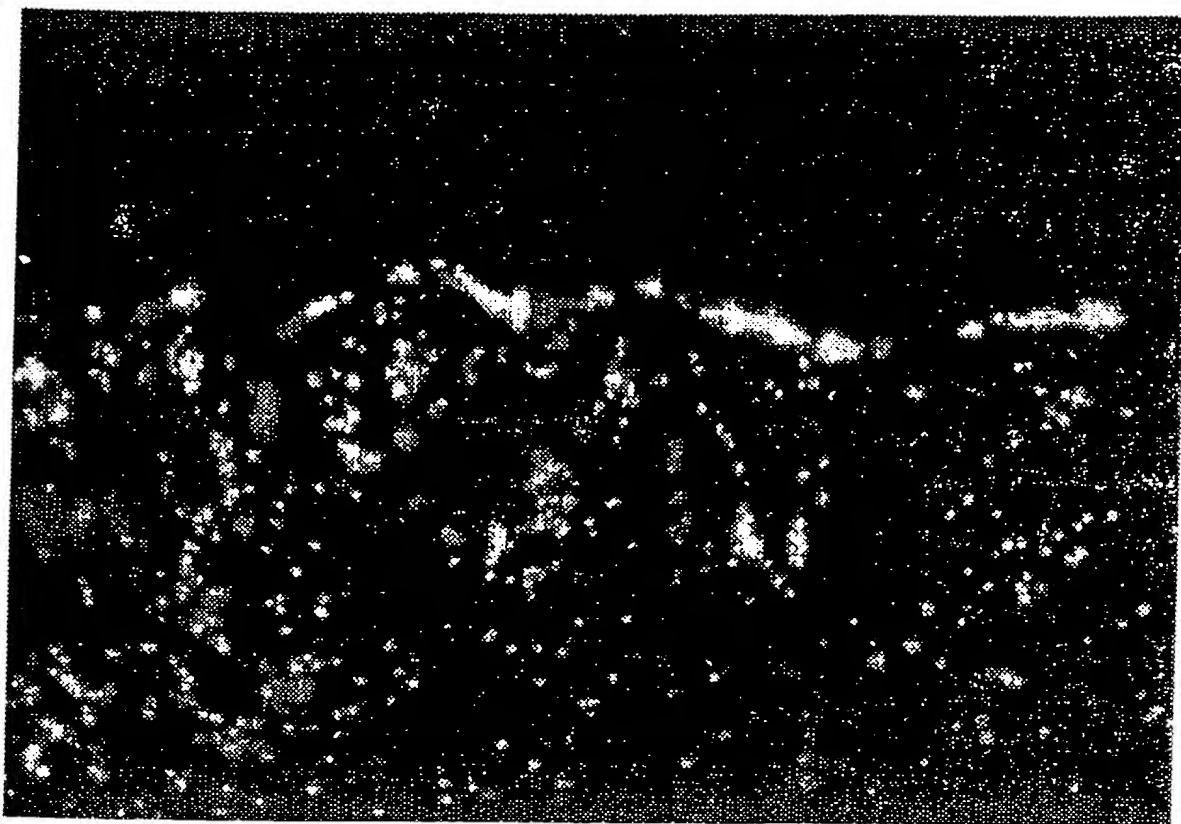
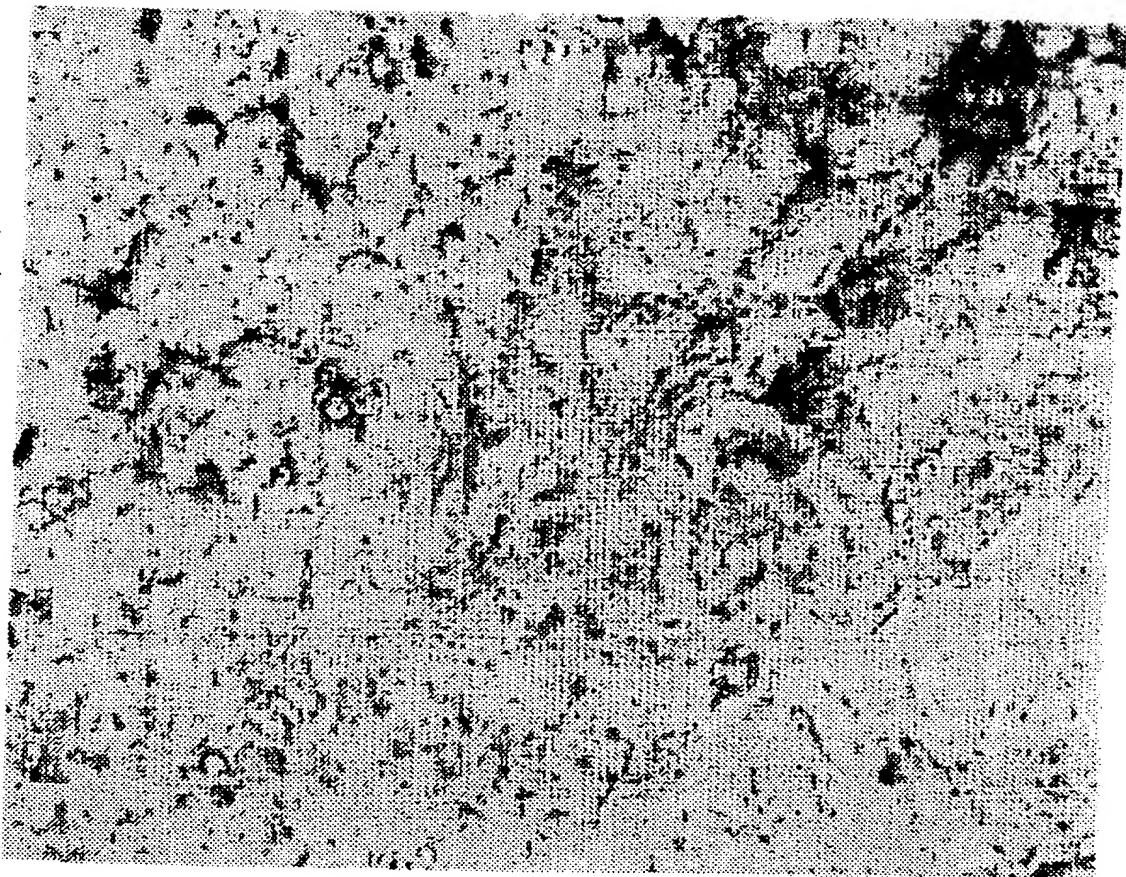
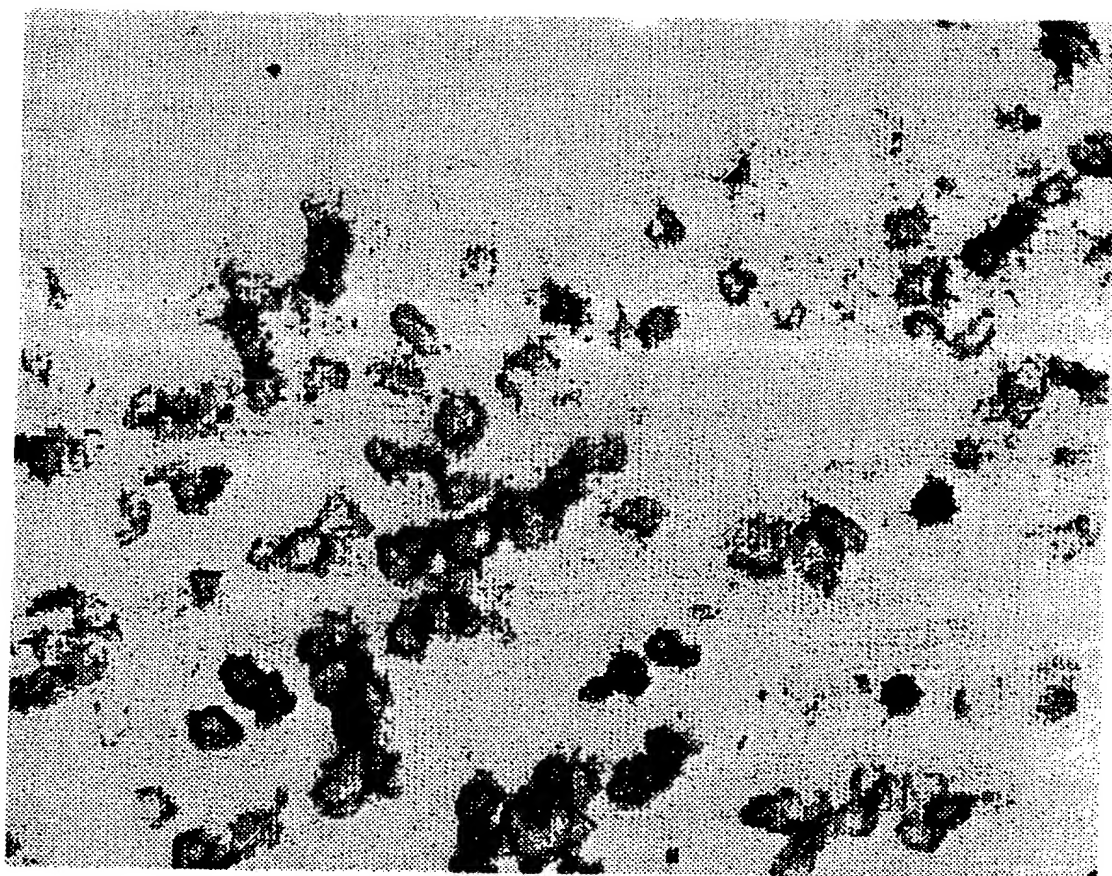


FIG. 18



650EFT T2ET5460

FIG. 19



660EFT" T2ET5460